

ASSEMBLY SEQUENCE

Roof installation

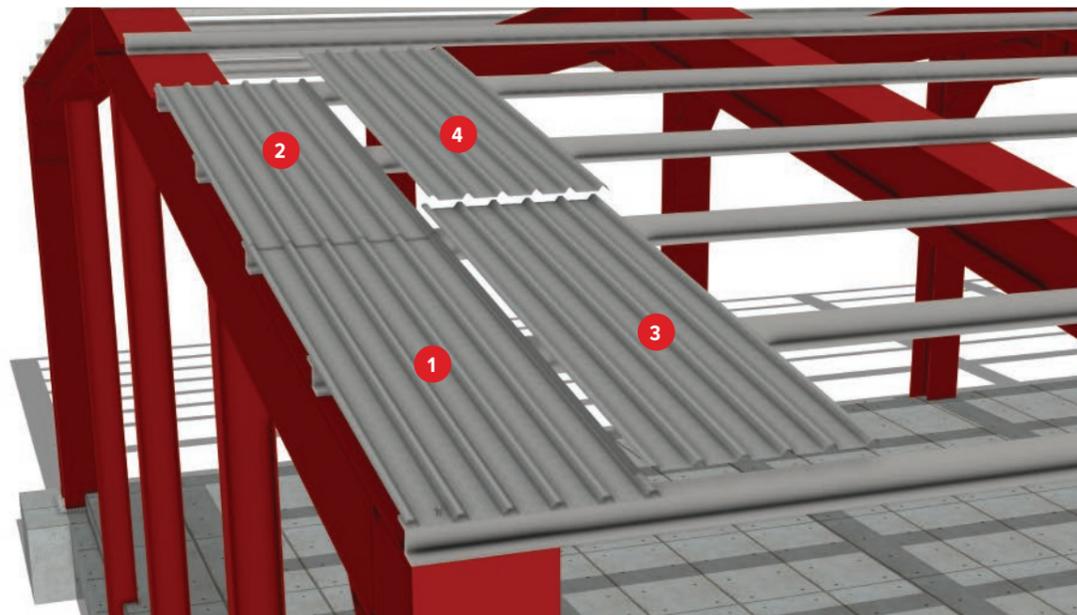
Install box profile roofing sheets from left to right, completing one full run at a time.

Start by positioning the first sheet (**No. 1**) at the eaves. Fix the sheet through the centre of each corrugation valley into the supporting purlins.

Next, place the second sheet (**No. 2**) above the first, ensuring the end lap overlaps by at least 150 mm. Secure again through the centre of each corrugation valley.

Once the first vertical run is complete, begin the next run with sheet **No. 3**, positioning it so the sheet side laps by one full corrugation over the previous sheet.

Continue installing the remaining sheets following the sequence shown, maintaining the correct end laps and side laps throughout the roof area.



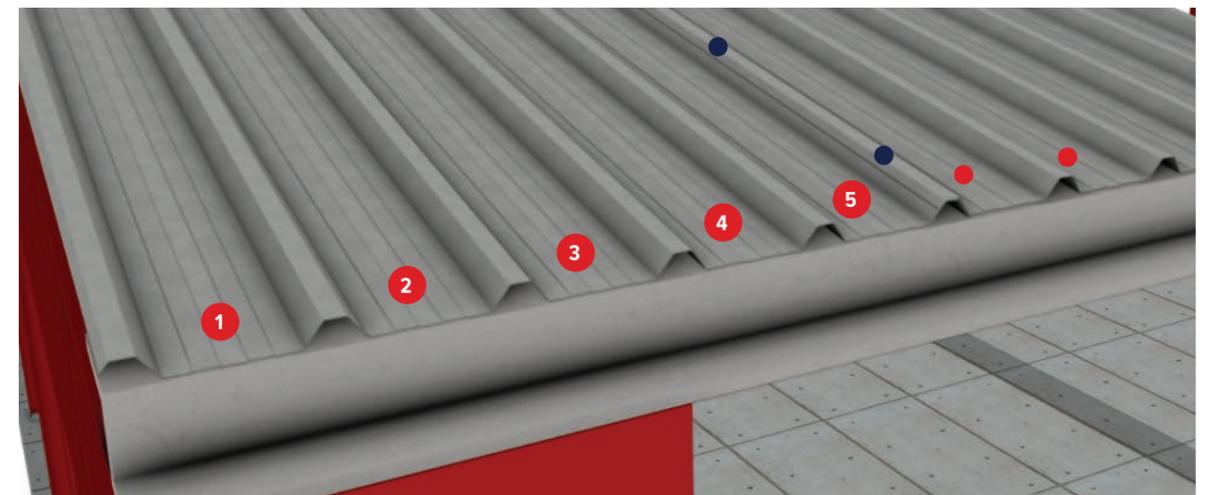
Fixing detail

Fix roofing sheets through the centre of the corrugation valleys into the supporting purlins as shown in positions 1–5.

Primary fixings should be installed at each purlin line to securely fasten the sheet to the structure.

Where sheets side lap, install stitcher screws through the crown of the sidelap corrugation to tie the sheets together. Stitcher screws should be installed at 400 mm centres along the full length of the sidelap.

This method ensures the sheets are securely fixed to the structure while preventing movement between adjacent sheets.



Cladding installation

Install wall cladding sheets from the bottom upward, completing one vertical run at a time.

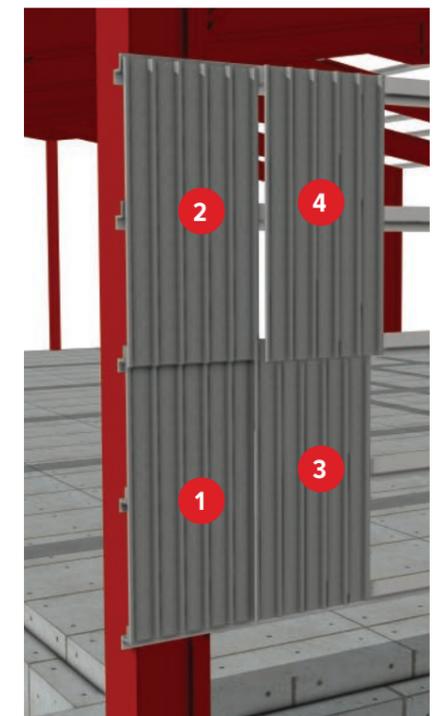
Start with sheet 1 at the base of the wall and fix through the corrugation valleys into the supporting rails.

Install sheet 2 above sheet 1 with a minimum 150 mm end lap.

Next, place sheet 3 alongside sheet 1, side lapping by one corrugation.

Install sheet 4 above sheet 3, maintaining the correct side and end laps.

Continue installing sheets in this sequence across the wall area.



Reach out to our technical department

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